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> 48E+003 87E+003

4.26E+00 .66E+00

.05E+003 .44E+003 1.83E+003

.22E+003 09E+002

44E-005



### **Customer Background**

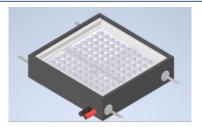
Conventional photovoltaic generators, as solar panels, usually have efficiencies that can go up to 23%. However, energy can be harvested from LEDs. Through using the appropriate wavelengths and light focusing devices, LEDs can yield better energy generation efficiencies.

#### **Problem Statement**

To develop a cost conscious & scalable prototype, using resin based additive manufacturing, by manipulating properties such as geometric shapes, that can concentrate light into power generation units.

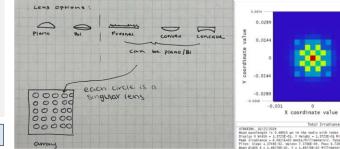
Requirements	
Requirement	Metric
High quality prints	Final transparency
Energy Produced	> 1.54 uW
Focal length	<= 5 mm

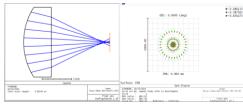
**Final Design** 



Final prototype increased efficiency by 35.97%

## **Experimentation and Concepts**





Lens designed in optics simulation software Zemax Opticstudio, to the create most optimized lens for our goal.

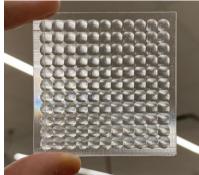
Total Irradiance surface

index 1.00000 at 0.0000 (deg)

### Prototyping

The post-processing phase aimed to optimize lens for light manipulation and manufacturing methods. Resin dipping, polishing, primer application, curing times, and grit sanding were tested across prints. This systematic approach identified techniques that enhance lens quality, efficiently guide light, and maintain long-term performance.

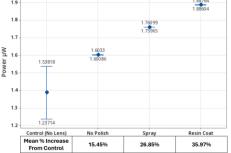


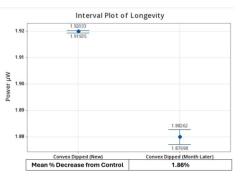


## Testing









# Capstone Fall 2024