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## Project Description

This project's purpose is to use the existing structure of the cart and pendulum, and implement the functionality of the single, double, and triple inverted pendulum through software development and various tests. This will impact the School of Engineering Technology (SOET) in which this model will give a better understanding of the relationship between dynamics and control systems.

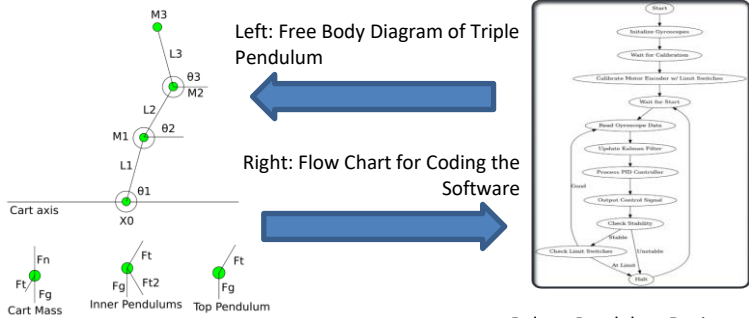
## Problem Statement / Scope of Work

In the study of chaos theory, single, double, and triple pendulums can vary in their movement patterns from extremely slight differences in initial state. The project involves designing and building an inverted pendulum model that can balance single, double, and triple inverted pendulums. Working with a triple inverted pendulum, the usage for it could be helpful for the human posture specifically due to the number of skeletal points that connect in a way akin to the triple inverted pendulum. The approach that we will be using will consist of a purely engineering angle. Keeping the balance of this triple inverted pendulum will be tested by sending the pendulum in a back-and-forth motion with the intent on balancing them all and reducing the amount of sway that each segment experiences.

## Requirements

| REQUIREMENT NUMBER | DESIGN REQUIREMENTS  | DESIGN TARGETS   | Validation                    |
|--------------------|--|--|-------------------------------|
| RATIONAL           |  |  |                               |
| 1                  | Pendulum arms should be long enough for our equipment, but not too long to be handleable.  | 12" arm +/- 6", must be equal length.  | Measurement                   |
|                    | Each piece needs to be able to be easily handled so the testing can be conducted in a smooth manner.   |  |                               |
| 2                  | Pendulum arms must be balanced.  | All arms must not have a moment of inertia that will cause a large amount of angular velocity. | Calculating Moment of Inertia |
|                    | The project focuses on balancing pendulum arms in a vertical manner, so each arm must be designed to be able to balance in a vertical state. If there is little moment of inertia, then the pendulum arms will balance in equilibrium. |  |                               |
| 3                  | Must balance for a prolonged time period.  | 2 Minutes of equilibrium.  | Stopwatch during prototyping. |
|                    | It would be very simple to have the pendulum in momentary equilibrium, but the problem statement for the project calls for a mechanism that automates the balancing of the arms.   |  |                               |

## Experimentation and Concepts

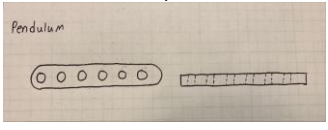


Below: Equations of Motion Output from Eom Solver

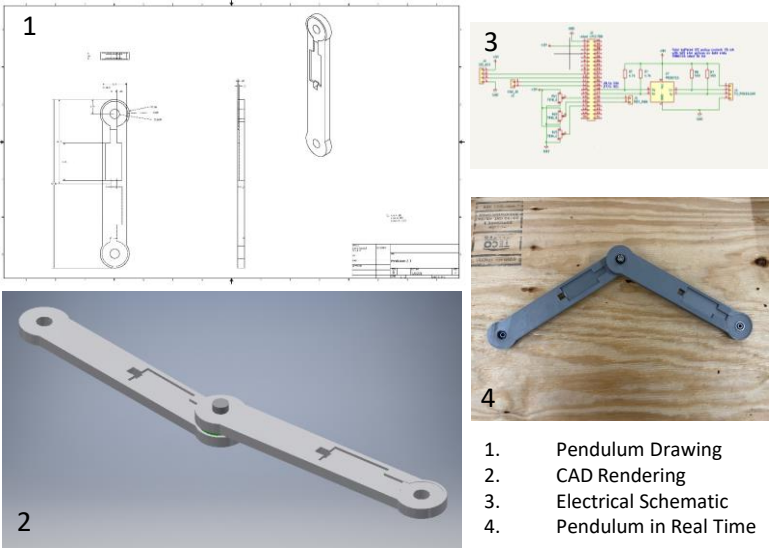
$$Lm_1 \sin(\theta_1(t)) \left( \frac{d^2 \theta_1(t)}{dt^2} - \frac{g m_1 \sin(2\theta_1(t))}{L} + F_c(t) \right) - \frac{L m_1 \sin(2\theta_1(t)) \left( \frac{d \theta_1(t)}{dt} \right)^2}{2} + g m_1 \sin(\theta_1(t)) + g m_c \sin(\theta_1(t)) - F_c(t) \cos(\theta_1(t)) = L (m_1 \sin^2(\theta_1(t)) + m_c) \quad (1)$$

$$L m_2 \sin(\theta_2(t)) \left( \frac{d^2 \theta_2(t)}{dt^2} - \frac{g m_2 \sin(2\theta_2(t))}{L} + F_c(t) \right) - \frac{L m_2 \sin(2\theta_2(t)) \left( \frac{d \theta_2(t)}{dt} \right)^2}{2} + g m_2 \sin(\theta_2(t)) + g m_c \sin(\theta_2(t)) - F_c(t) \cos(\theta_2(t)) = L (m_2 \sin^2(\theta_2(t)) + m_c) \quad (2)$$

Below: Pendulum Design Concept Sketch



## Final Design



1. Pendulum Drawing
2. CAD Rendering
3. Electrical Schematic
4. Pendulum in Real Time

## FMEA

| Gyroscope   |                             |   |     |  |     |   |     |     |                       |
|---|-----------------------------|---|-----|--|-----|---|-----|-----|-----------------------|
| Requirements  | Potential Failure Mode      | Potential Effect(s) of Failure            | SEV | Potential Cause(s) of Failure                                | OCC | Current Design Controls Prevention  | DET | RPN | Recommended Action(s) |
| The data must be accurate enough that Kalman filtering allows convergence | MEMS gyroscopes out of spec | Increased error in data                   | 4   | Manufacturing error, damage during use                       | 3   | Keep gyroscope within rated specs   | 1   | 12  | none                  |
|   | clock skew in gyroscope     | Oscillations because of timebase mismatch | 4   | Temperature changes, physical stress on gyroscope oscillator | 4   | Switch clock source from built-in oscillator to MEMS gyroscope reference                                  | 3   | 48  | none                  |
| Connectivity with microcontroller must be uninterrupted                   | Wiring fault                | Data not received by microcontroller      | 7   | Physical damage, improper manufacturing                      | 2   | Visually inspect solder joints  | 1   | 14  | none                  |
|   | Excess noise                | Invalid data read or fail to read         | 6   | External EMI, EMI local to system                            | 2   | Use sufficiently strong pull-up resistors for wire length, have EMI/RFI shielded capacitors on data lines | 3   | 36  | none                  |

| Pendulum Arm   |  |  |     |  |     |   |     |     |   |
|--|--|--|-----|--|-----|---|-----|-----|---|
| Requirements   | Potential Failure Mode   | Potential Effect(s) of Failure   | SEV | Potential Cause(s) of Failure                  | OCC | Current Design Controls Prevention  | DET | RPN | Recommended Action(s)   |
|  | Manufacturing process produces part with insufficient strength | The system may not be able to fully converge on stability due to oscillations induced by a weaker pendulum rod.                | 6   | Bad filament or insufficient fill              | 3   | Double-check settings of 3d printer before manufacturing                                | 4   | 72  | Develop standard procedure and checklist for additive manufacturing |
| The structure must maintain rigidity to avoid twisting from the behavior of an ideal pendulum                                  | Part warps or otherwise changes shape                          | The data received by the sensors may be inaccurate due to offset, leading to drift during stabilization or oscillation/hunting | 6   | Bad alignment, bad material choice             | 3   | Ensure safe 3d printer operation  | 2   | 36  | None required   |
|  | Part suffers complete mechanical failure                       | System failure and uncontrolled pendulum in flight   | 9   | Mishandling part or hard impact during testing | 2   | Avoid counting the system in situations where the pendulum code is partially obstructed | 2   | 36  | None required   |
|  | Shaft collar comes loose                                       | Pendulum assembly could slide past the end of the shaft and come free of the structure   | 9   | Vibration while running or wear over time      | 4   | Ensure that shaft collars are tightened properly during assembly                        | 5   | 180 | Use thread locking compound on shaft collar                         |
| The pendulum elements must be able to rotate freely between each other with no resistance and as little resistance as possible | Shaft assembly binding   | Angular friction would introduce a significant amount of error between the device and the model                                | 7   | Overtightening of shaft assembly               | 2   | After shaft assembly is put together test to make sure pendulums swing freely           | 2   | 28  | None required   |
|  | Bearing failure  | Bearing wear over time   | 8   | None   | 4   | None  | 4   | 64  | Develop package for bearing: 999669006 grease, replacement          |

## Testing

| Step | Test                    | Details   | Outcome     |
|------|-------------------------|---|-------------|
| 1    | LPC1768 microcontroller | The LPC1768 microcontroller will be tested with a test program that will output a 0.5 second PWM signal. This signal can be verified with a digital multimeter. This will verify the basic functionality of the microcontroller and the microcontroller I/O pins.   | Success     |
| 2    | Voltage Regulator Board | To verify functionality of the logic level voltage regulator circuit, the 12V power supply will be connected to the appropriate 12V input of the circuit. Then the output voltage will be measured. The expected value is 5V-6V DC. Additionally, when the circuit is powered, the red power indicator LED should illuminate. | Success     |
| 3    | DC Motor Controller     | To verify the motor controller a 0.5 second PWM test signal will be sent to the PWM input pins of the motor controller board. The output pin should have the same signal but at a higher power level.   | Success     |
| 4    | DC Motor                | The DC motor will be tested by connecting the motor to the output of the motor controller and applying the PWM test signal to the motor controller. If the motor is functioning properly, it should move when the PWM signal is applied.  | Success     |
| 5    | Pendulum Arms           | The pendulum arms will be tested for clearance and full rotation by putting together the entire assembly and rotating each individual pendulum arm around its axis of rotation, ensuring that each arm can complete a rotation without contacting another pendulum arm.   | In Progress |