

Smart Bike Lock

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Customer Background

The Purdue Research Foundation wishes to create a system where individuals can introduce their personal bikes into a ride-sharing program with the use of a smart lock, or "A-lock", that is operated via Bluetooth. A previous team was tasked with developing this "A-lock" and was successful in developing a locking mechanism and a housing concept for the case.

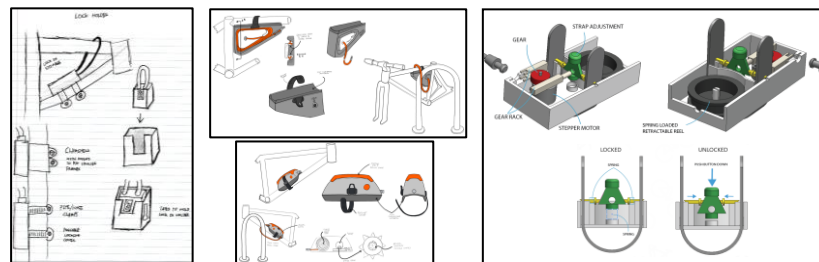
Problem Statement / Scope of Work

Team 33 was tasked with designing a Bluetooth enabled, compact solution for the A-Lock, while implementing the previous year's lock concept. The team was focused on the visual appeal and the overall functionality of the A-Lock. While considering security and theft, the lock assembly had to fit multiple bike frames and use a retractable cable. The owner of the lock was to be the only one capable of detaching the assembly from the bike.

Requirements Matrix

| Index | Requirement | Description | Test to Verify |
|-------|----------------------------|--|---|
| 1 | Cable Length | The length of the retractable cable must be >3ft. | Bike rack test. |
| 2 | Cable Strength | The cable must be resistant to cutting with common hand tools. | Cut test. |
| 3 | Cable Retraction | The locking cable must retract into the body of the lock. | Pull test. |
| 4 | Small Form Factor | The maximum size of the case must not exceed 8"L x 4"W x 4"H. | Mount on bike frame, then ride bike test. |
| 5 | Durable, Tamper-proof case | The material of the case must withstand impact. | Material standards and documentation. |
| 6 | Weather-Resistance | The materials of the product must show no degradation of performance in harsh conditions. | Water spray test for assembly. |
| 7 | Battery Life | Battery should last >1 week during normal usage. | Soak/usage test. |
| 8 | Bluetooth Control | Bike lock must be able to be unlocked wirelessly via Bluetooth, at up to a range of 33 ft. | BT pair, cycle test. |
| 9 | Cost | The cost of development and supplies for the project must be under \$1000. | Expenditure tracking. |

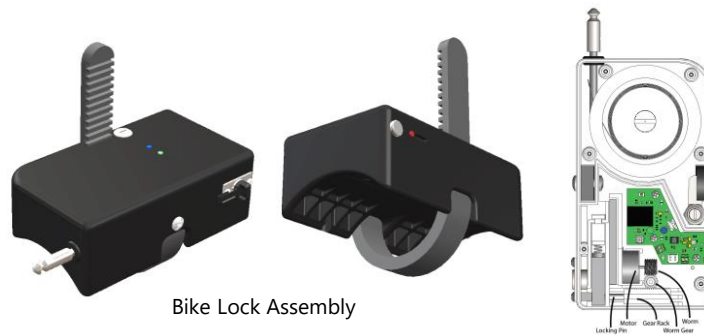
Experimentation / Concepts Exploration



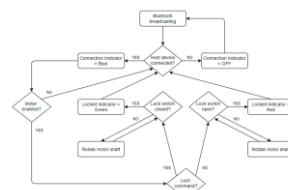
Case and Mounting Concept

Locking Concepts

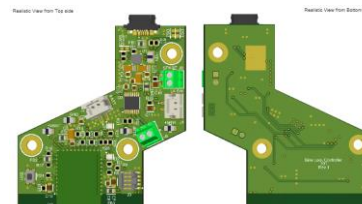
Final Design



Bike Lock Assembly



Firmware Flow Diagram



PCB Assembly

FMEA

| Item Function | Potential Failure Mode | Potential Effect(s) of Failure | Severity | Potential Causes(s) of Failure | Occurrence | Current Design Controls Prevention | Current Design Controls Detection | Detection | RPN | Recommended Action(s) |
|---|--------------------------|---|----------|--|------------|--|--|-----------|-----|--|
| Case housing to protect interior components | Someone breaks into case | Unlocks bike | 8 | Blunt trauma | 3 | High impact resistance and only the owner or customer with permission can access | Published data from manufacturer and design | 2 | 48 | No Action Required |
| | Break | Cracks, leaks, unlock | 8 | Blunt trauma | 3 | High strength plastic and components | Published data from manufacturer and design | 2 | 48 | No Action Required |
| Motor to lock and unlock cable | No rotation | Cable stuck in position | 8 | Contaminants, vibrations and friction | 3 | Mounting clip to secure to case and sealed from contaminants | Motor design and case design | 2 | 48 | Test Motor Under Operating Climate, Cycle Test |
| Battery to keep electrical components working | Dead Battery | Cable stuck in position, no Bluetooth control | 8 | Lack of customer charging | 3 | Voltage and current regulated management IC and protection built-in battery | Published data from manufacturer and electrical design | 3 | 72 | Operate lock 5 times a day |
| | Explodes | Battery damaged | 8 | High temperature, overcharging voltage | 1 | Voltage and current regulated management IC and protection built-in battery | Published data from manufacturer and electrical design | 3 | 24 | Operate lock 5 times a day |

Testing

| Test Name | Test Description | Results |
|--------------------------|--|------------------|
| Cable Cut Test | Perform cut tests with cable cutters wire cutters and bolt cutters on 1/4" 3/16" and 1/8" to test if each tool can cut through the cables in a reasonable amount of time. Compare results with SUS test. | PASS |
| Cable Extension Test | Pull the cable to full extension and allow cable to retract under spring tension to ensure cable, spool, and coil spring mechanism are not binding or getting stuck. | PASS |
| Repeated Extension Test | Fully extend and retract cable 50 times to test for excessive wear on components. | PASS |
| Cable "Whip" Test | Test to ensure cable does not retract immediately when locking mechanism is set to unlock. Cable should be manually released from pin capture. Pin should only be released when cable is pulled from lock. For safety, no "whip" action should occur when unlocking. | PASS |
| Lock Body Test | Ensure all components fit into and the lock body. | CONDITIONAL PASS |
| Cable Lock Test | Test if cable pin is captured by locking mechanism. Ensure the motor can engage and disengage the lock under its own power. | CONDITIONAL PASS |
| Motor Cycle Test | Use motor to lock and unlock the cable mechanism 50 times to check for stability of gear rack design and motor choice. | CONDITIONAL PASS |
| Strap Lock Test | Test if keyed lock securely engages with cutouts in the rubber strap. Strap must be lockable across all teeth cutouts. | PASS |
| Strap Fitment Test | Test fit/function of the lock on various types of bike frames. Strap must fit all bikes tested. | PASS |
| Electronics Thermal Test | Operate electronics under heavy charge cycle, when power dissipation is at its maximum. Check component temperatures with thermal gun, must be below 65 C. | PASS |
| Battery Life | Operate electronics under expected use case. Perform lock/unlock cycle 5x per day until lock is inoperable. | PASS |
| Wireless Range Test | Using a board marked from 0 to 90deg from center, test line-of-sight distance capability of BT. | PASS |
| Water Spray Test | Spray the bike lock assembly (without electronics) from all directions for 30 seconds to test for water ingress. Can water get into electronic area? | PASS |
| Bike Rack Test | With the lock assembly mounted to a bike frame, ensure cable lock can be locked to bike racks. Cable must be long enough to secure to a bike rack. | PASS |