Virtual Based Design

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Manufacturing the Virtual Ares

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Defining PLM

Product Lifecycle Management (PLM) is an integrated, information-driven approach comprised of people, processes/practices, and technology, to all aspects of a product's life and its environment, from its design through manufacture, deployment and maintenance—culminating in the product's removal from service and final disposal.

Source: PLM: Driving the Next Generation of Lean Thinking (McGraw-Hill, 2006)

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Source: Virtually Perfect: Driving Innovative and Lean Products through Product Lifecycle Management (2009)

PLM Premises

- Physical objects have an informational equivalent
- Information is a replacement for wasted physical resources
- Use bits instead of atoms until the last possible moment
- Replace atoms with bits wherever possible

Duality of products: physical and virtual



Working in Real Space



Working in Virtual Space(s) Virtual Space 0 0 0 VS_2 VS_n VS₁

Driving the Next Generation Of Lean Thinking Information Mirroring: Physical and Virtual Products Data **Real Space** Virtual Space Information Process 0 0 0 VS_2 VS₁ VS_n

Driving the Next Generation

Informational Mirroring -**History and Processes**























Build: Build Plan



Goal: Test Virtually Validate Physically



Build: Execution



•Manufacturing Data Creation

> Manufacturing Data Structuring

•Manufacturing Data Usage (MES)

Of Lean Thinking Virtual Ares Benefits: Build

- Efficiency
- Cost
- Time-to-Completion



- Quality (Specification Management)
- Visibility
- Traceability
- Manufacturing / Engineering communication and integration

Virtual Ares Benefits: Support

- On-Orbit
 - Instantaneous info access
- Pre-flight
 - Time reduction
 - Cost reduction
 - Backup resource reduction



Virtual Product Evolution

Drawing-based



- Drawing-based components
- Controlled authoritive source

CAD-based



- Cad-based component drawings
- 2D→3D
- Diminished authoritive sources

Contract Contraction Of Lean Thinking Model Based Design / Engineering

- 3D product models
- Re-emergence of authoritive sources (PLM)
- Emergent and inconsistent crossfunctional integration

Virtual-based PLM



- 3D models & lifecycle data
- Authoritive sources
- Cross-functional integration

Driving the Next Generation Of Lean Thinking



Research Project: Impact of MBD

- What has been impact of MBD on a) Resources and b) TTM?
- Issues
 - Control for functionality & quality
 - Adjust for adoption issues
- Method
 - Case study analysis and comparison



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